

CERTIFICATE

on the
Approval of a manufacturer of Welding Consumables pursuant to
VdTÜV-Merkblatt Schweißtechnik 1153:2017
Approval Testing of Welding Consumables

DURMAZ Çelik Sanayi ve Ticaret A.Ş.
O.s.b. 5. Bölge 83539 Nolu Caddesi 42
TR - 27620 Şehitkamil - Turkey

have furnished conclusive evidence of the proper application of their in-shop quality assurance procedures to approved welding consumables. A survey covering the manufacturer's quality assurance system has been conducted by the undersigned Inspector of TÜV Rheinland Industrie Service GmbH proves that the requirements of the VdTÜV-Merkblatt are satisfied.

With this, the requirements for registration of your welding consumables in VdTÜV-Kennblatt 1000 is fulfilled.

This certificate is valid till December 31, 2025

The validity of the certificate may be extended by a new renewal of the approval acc. to VdTÜV 1153:2017.

Cologne, June 16, 2023
Revision 00

TÜV Rheinland Industrie Service GmbH
Am Grauen Stein
D-51105 Köln

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Certification Body
for Welding Consumables

A handwritten signature in blue ink, appearing to read 'A. Makowka'.

i.A. Dipl.-Ing. A. Makowka

Certificate

Conformity of factory production control

pursuant to Regulation (EU) No. 305/2011: System 2+

No. of Certificate: **0035-CPR-C628**

According to Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this Certificate applies to the construction product stated below:

Scope of application:

Welding consumable (filler metals and fluxes)
for fusion welding of metallic materials intended to be used in metal structures or metal/concrete composite structures:
Filler wires acc. to EN ISO 14341

Name and address of the manufacturer:

DURMAZ Çelik Sanayi ve Ticaret A.Ş.
O.s.b. 5. Bölge 83539 Nolu Caddesi 42
TR - 27620 Şehitkamil - Turkey

Factory:
Manufacturing premises

O.s.b. 5. Bölge 83539 Nolu Caddesi 42
TR - 27620 Şehitkamil – Turkey

Specified requirements:

This document is to certify that all the regulations governing the assessment and verification of constancy of performance as detailed in Annex ZA of the harmonized standard **EN 13479:2017** are applied under System 2+ and that the factory production control meets all the requirements described therein.

Period of validity:

This Certificate, first issued on **June 16, 2023** will be valid as long as the methods of testing and/or requirements for factory production control, for assessment of performance of stated characteristics which are referred to in the harmonized standard remain unchanged and as long as minor changes only will be made with regard to the product and manufacturing conditions on site. It will expire on **December 31, 2025** at the latest.

Cologne, June 16, 2023

TÜV Rheinland Industrie Service GmbH
Notified Body for Construction Products
(NB 0035)
Am Grauen Stein, 51105 Köln, Deutschland
e-mail: is@de.tuv.com



A handwritten signature in blue ink, appearing to read 'A. Makowka', is written over a horizontal line.

i.A. Dipl.-Ing. A. Makowka
Certification Body for Construction Products

Rev. 3



TÜRK STANDARDLARI ENSTİTÜSÜ
TÜRK STANDARDLARINA UYGUNLUK BELGESİ
TURKISH STANDARDS INSTITUTION
CERTIFICATE OF CONFORMITY TO TURKISH STANDARDS



BELGE NUMARASI REFERENCE NUMBER OF LICENCE	0264728-TSE-02/02
BELGENİN İLK VERİLİŞ TARİHİ DATE OF FIRST ISSUE OF LICENCE	21.03.2022
BELGENİN SON GEÇERLİLİK TARİHİ LICENCE VALID UNTIL	21.03.2024
BELGE SAHİBİ KURULUŞUN ADI NAME OF THE LICENCE HOLDER	DURMAZ ÇELİK SANAYİ VE TİCARET ANONİM ŞİRKETİ
BELGE SAHİBİ KURULUŞUN ADRESİ ADDRESS OF THE LICENCE HOLDER	BAŞPINAR(ORGANİZE)OSB MAH. O.S.B. 5. BÖLGE 83539 NOLU CAD. NO:42 ŞEHİTKAMİL GAZİANTEP/TÜRKİYE
ÜRETİM YERİ ADI NAME OF THE MANUFACTURING PLACE	DURMAZ ÇELİK SAN.VE TİC. A.Ş
ÜRETİM YERİ ADRESİ ADDRESS OF THE MANUFACTURING PLACE	BAŞPINAR(ORGANİZE)OSB MAH. O.S.B. 5. BÖLGE 83539 NOLU CAD. NO:42 ŞEHİTKAMİL GAZİANTEP / TÜRKİYE
İPTAL EDİLEN BELGE NUMARASI (Varsa) INDICATION OF SUPERSEDED LICENCE (if any)	0264728-TSE-02/01
TESCİLLİ TİCARİ MARKASI REGISTERED TRADE MARK	duweld
İLGİLİ TÜRK STANDARDI RELATED TURKISH STANDARD	TS EN ISO 14341 / 29.03.2011
BELGE KAPSAMI SCOPE OF LICENCE	

ALAŞIMSIZ VE İNCE TANELİ ÇELİKLERİN GAZALTI METAL ARK KAYNAĞI İÇİN TEL ELEKTROTLAR VE
KAYNAKLAR METALİ
-TS EN ISO 14341-A G 42 4 M21 G3Si1
-TS EN ISO 14341-A G 42 4 C1 G3Si1
-TS EN ISO 14341-A G 46 4 M21 G4Si1
-TS EN ISO 14341-A G 46 4 C1 G4Si1

e-imzalı/e-signed

25.07.2023

Belgelendirme Merkezi Başkanı Adına
RIZA BUĞRA ALP GİRAY OKUMUŞ
GAZİANTEP BELGELENDİRME MÜDÜRÜ

*Bu belge, belgelendirilen ürünün, üretim yerinin Enstitümüzün belirlediği şartları karşıladığını da gösterir.
*Bu belge, hiç bir suretle tahrif edilemez, kısmen veya okunmasını zorlaştıracak şekilde çoğaltılamaz, kazıntı ve silinti yapılamaz.
*TSE GAZİANTEP BELGELENDİRME MÜDÜRLÜĞÜ * Adres: 2.Organize Sanayi Bölgesi Hacı Sani Konukoğlu Bulvarı No:9 Başpınar 27120 Şehitkamil GAZİANTEP * Telefon: 0 342 337 95 03 (Pbx)* Faks: 0 342 337 95 08
*TSE BELGELENDİRME MERKEZ BAŞKANLIĞI; Adres: Necatibey Cad. No:112 06100 Bakanlıklar/ANKARA – Telefon: 0 312 416 64 81 / 416 64 27, Faks:0 312 416 66 17 E-posta :bmb@tse.org.tr , web : www.tse.org.tr





Zulassungszertifikat für Schweißzusätze und Schweißhilfsstoffe

Hersteller: DUWELD - Durmaz Çelik San. Ve Tic. A.S.
5. Organize Sanayi Bölgesi 83539 Cad. No:42,
27600 Sehitkamil/Gaziantep, Türkei

Schweißzusatz:	SG-Drahtelektrode	DB-Zulassungs-Nr.:	42.297.01
Markenbezeichnung:	DUWELD - SG2	Geltungsdauer:	30.09.2026
Normbezeichnung:	DIN EN ISO 14341-A-G 42 3 C1 3Si1 DIN EN ISO 14341-A-G 42 4 M21 3Si1		

Geltungsbereich aufgrund der nach VA 918 490 durchgeführten Eignungsprüfung:

Werkstoffgruppe nach CEN ISO/TR 15608 ¹⁾:	<u>Mit den Prozessgasen nach DIN EN ISO 14175 - C1, M2, M3:</u> 1.2
Schweißprozess nach DIN EN ISO 4063:	135
Schweißpositionen nach DIN EN ISO 6947:	PA, PB, PC, PD, PE, PF
Stromart und Polung:	= (+)
Durchmesserbereich:	0,6 - 1,6 mm
Bemerkungen/Schweißbedingungen:	./.

Kirchmöser, den 08.09.2023


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(Dip.-Ing. (FH) Kopic - Leiter Zertifizierungsstelle)

- 1) Erläuterungen zu den mitgeltenden Werkstoffen sind der VA 918 490, Anhang 3 zu entnehmen.
- 2) Grundlage für die Zertifizierung ist die VA 918 490, auf Basis der DIN EN 14532-1-3